

1. Substrate

All substrates made of asphalt, concrete and poured screed are suitable for the installation. The substrate must be solid, leveled, dry, clean and free of cracks and of dust who can affect adhesion.



Even, suitable substrate made of poured screed



not suitable substrate

2. Preparation Work

The surface of the substrate has to be brushed and clean solid before starting installation. Minor unevenness must be levelled e.g. with a liquid filler compound. It is recommended to apply a primer or bonding agent if necessary.

The floor covering material is delivered in rolls and must be store at site for about 1-2 days in a range between 15 °C and 25 °C before installation. On the day previous day to installation roll out the material loose so that the rolls can relax. Before installation starts mix both components of adhesive.



Mixing of the 2-component PU adhesive

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EN 14041:2004




EN 1817
SPORTEC® color

3. Installation

Apply the glue evenly with a toothed spatula over the area where the roll will be roll out. Use an adapted 2-component PU adhesive and tooth spatula with teething TKB A3 for the installation of the material. Afterwards roll the material out into the adhesive bed (take care of adhesives setting time).



Adhesive applying onto clean substrate; roll out into the adhesive bed

Pay attention that the roll is installed with the bottom side to the substrate (bottom side has a label/sticker) and roll out straight. Roll out the material in same direction every time and position the adjoining edges flush against one another so that there are no gaps between the neighboring sections.

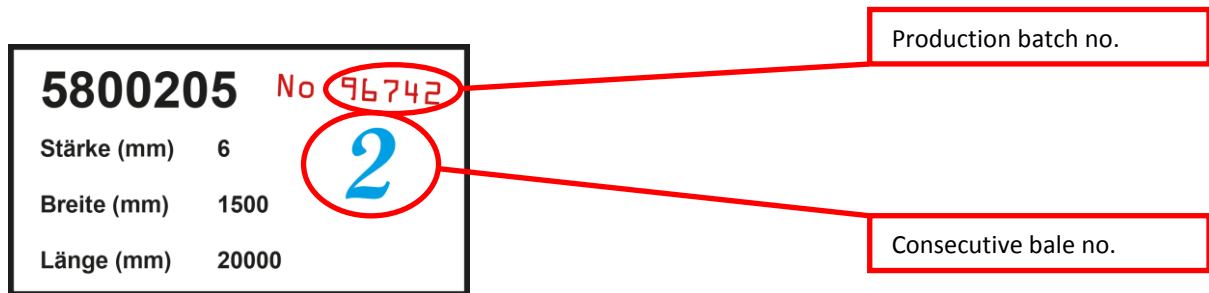


Rolling out the consecutive rolls in the same direction

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As shown in the prior picture use material from the same consecutive production batch, find the production batch reference at labels placed on the roll.



After gluing of the flooring, certainly before adhesive is completely hardened, apply contact pressure to the surface with a roller to eliminate closed air bubbles underneath the material.



Scrolling of the floor with a pressure roller

4. Coating

Depending of application the flooring should be coated with the **RZ turbo protect zero** sealing lacquer. In generally the material should be coated when flooring is used for indoor areas.



Applying of the coating



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5. Important details

When using a primer or bonding agent, adhesive and sealing lacquer pay attention and follow the manufacturer's instructions and check the capability to the **SPORTEC®** floorings.

Adhesive of the floor covering may only be done on a dry and clean substrate. Measure the humidity of substrate with a CM-measurement procedure and if necessary delay the installation.

After installation do not trespass the surface before the adhesive is completely hardened.

Also the **RZ turbo protect zero** sealing may only apply onto clean and dry surfaces. Clean the surface if necessary before apply the varnish.

Do not trespass the sealed floor before the sealing material is completely hardened.

In case of claims caused of falsely delivered goods, defect goods, insufficient quantities or other possible faults make a claim immediately and stop the installation directly. A claim of delivered material is only possible with untreated material and with declaration of the production batch reference number.

DISCLAIMER:

These recommendations for applications and installation are based on our extensive experience and on current technological practice. Our liability and responsibility in the event of damages shall be limited to the extent defined in our General Terms and Conditions of Business, regardless of the above recommendations or of any statements made or advice given by our sales representatives or applications engineering staff.

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page 4 of 4