



ESD SOLUTIONS FOR INDUSTRY

CONDUCTIVE ROLLS AND TILES

industrybygerflor.com



HIGH TECHNOLOGY



MANUFACTURING



CLEANROOM

Gerflor[®]
theflooringgroup

EPA AERA



Compliant with IEC 61340
& ANSI ESD S20.20



Compliant with
ATEX area



High mechanical traffic
resistance



Easy maintenance



Easy zoning



Resistant to chemical
spills



Recyclable



Patented Clean Corner
solution available



CLEANROOM



Compliant with IEC 61340
& ANSI ESD S20.20



Compliant with
ATEX area



High traffic resistance



Good micro-biological
performance



Resistance to
decontamination process



Compliant with ISO 14644-1
(FRAUNHOFER method)



Resistant to chemical
spills



Withstands heavy loads



Low molecular emission



TILES

CLEANTECH  OR CONNECT 



FAST RENOVATION:
no shutdown



WATERTIGHT SYSTEM
(hot welding)



FAST
INSTALLATION



SHEET GOODS



IDEAL FOR NEW
PROJECTS



PERMANENT
INSTALLATION ON
PREPARED SUBFLOOR



TILES FOR EPA & CLEANROOM AREAS

GTI EL5 CONNECT



Compliant with IEC 61340 & ANSI ESD S20.20



High mechanical traffic resistance



Sold in tiles of 635 x 635 mm



Resistant to chemical spills



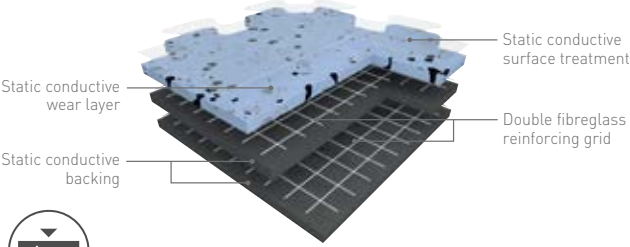
Direct and Fast installation, easy repairs and replacement without disruption in production



Compliant with ATEX area



Installation with or without adhesive



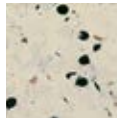
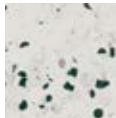
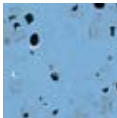
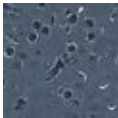
Static conductive wear layer

Static conductive backing

Static conductive surface treatment

Double fibreglass reinforcing grid

6mm



0351 Black 0354 Blue 0352 Grey 0350 Light Grey 0353 Beige

0350 Light Grey

GTI EL5 CLEANTECH



Compliant with IEC 61340 & ANSI ESD S20.20



Installation with or without adhesive



Sold in tiles of 600 x 600 mm



High mechanical traffic resistance



Patented Clean Corner solution available



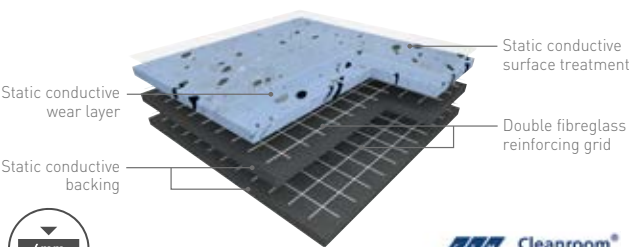
Resistant to chemical spills



Watertight system



Compliant with ATEX area



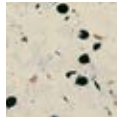
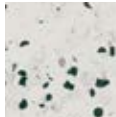
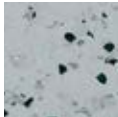
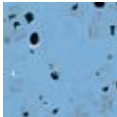
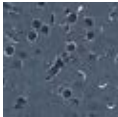
Static conductive wear layer

Static conductive backing

Static conductive surface treatment

Double fibreglass reinforcing grid

6mm



0351 Black 0354 Blue 0352 Grey 0350 Light Grey 0353 Beige



0352 Grey

SHEET GOODS FOR EPA & CLEANROOM AREAS

MIPOLAM BIOCONTROL ESD+

NEW



Compliant with IEC 61340 & ANSI ESD S20.20



Patented Clean Corner solution available



Sold in rolls of 20 x 2m



Resistant to chemical spills



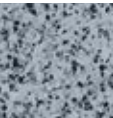
Watertight system



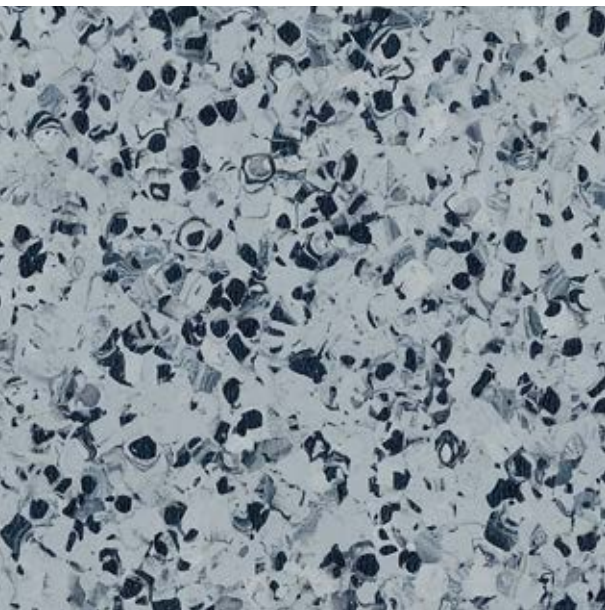
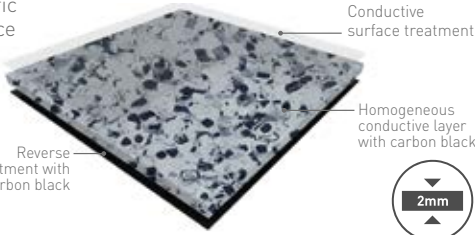
Body Voltage <35V



High traffic resistance



1000 Graphite Grey



1000 Graphite Grey

MIPOLAM BIOCONTROL EL5



Compliant with IEC 61340 & ANSI ESD S20.20



Compliant with ISO 14644-1 (FRAUNHOFER method)



Sold in rolls of 20 x 2m + sold in tiles of 608 x 608*



High traffic resistance



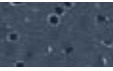
Resistant to chemical spills



Compliant with ATEX area



Patented Clean Corner solution available



2002 Volcano



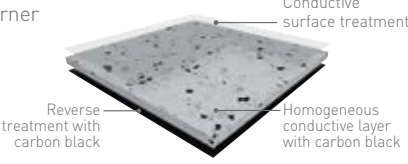
2004 Horizon



2006 Medium fog



2001 Light fog



2001 Light Fog

* If order > 500 m²

MIPOLAM TECHNIC EL5



Sold in tiles of 608 x 608 mm



Compliant with technical floor



0639 Green



0640 Beige



0636 Grey



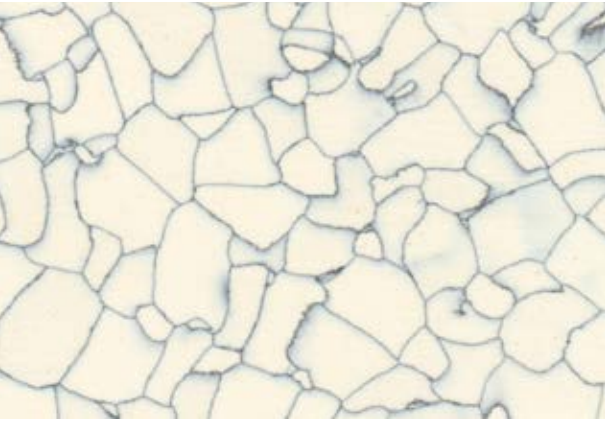
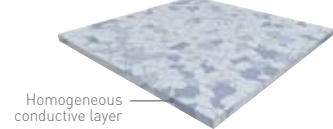
0635 White



0638 Blue



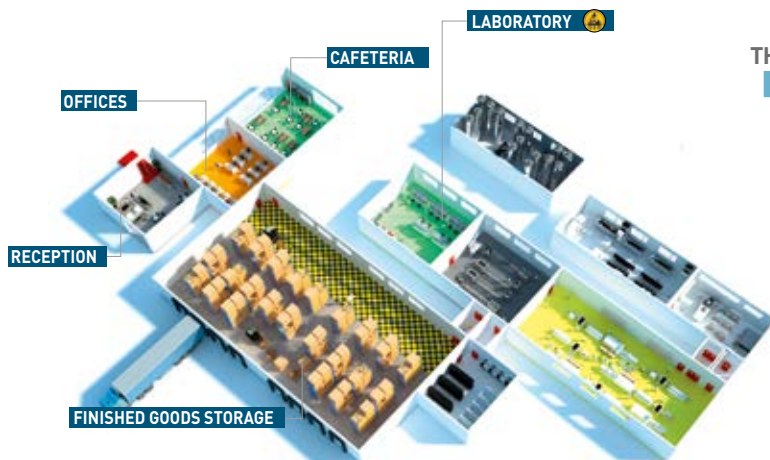
0637 Light Blue



0635 White

ESD FLOOR
SOLUTIONS
FOR CLEANROOMS

Gerflor
theflooringgroup



SPECIFICS OF THE HIGH TECHNOLOGY INDUSTRY

To maximize the quality of manufactured products and to ensure personal safety, the electronics, optical and nuclear industries not only follow cleanroom procedures but also comply with the protection standards for electronic and electrical devices against electrostatic discharges (ESD).



HIGH-PERFORMANCE FLOORING FOR ESD AREAS



CONTROL OVER ESD PHENOMENA

- Compliant with IEC 61340-5-1 & ESD S20.20
- Low charge potential
- Low electrical resistance



DURABILITY

- Resistance to chemical spills
- Resistance to traffic



NO DOWNTIME DURING INSTALLATION



QUICK & EASY TO INSTALL

- Loose-Lay design: Little to no adhesives
- Easy to replace / repair
- Installation while areas in use: no production downtime
- Easy plug & play assembly with dovetails



ISO STANDARDS AND GMP REQUIREMENTS



MIPOLAM BIOCONTROL EL5 and GTI EL5 have been tested and certified by the FRAUNHOFER

Institute for their contribution to cleanroom contamination control.

The Fraunhofer-Gesellschaft Institute is a German organization dedicated to applied science research.





				GTI EL5 CONNECT	GTI EL5 CLEANTECH	MIPOLAM BIOCONTROL ESD+	MIPOLAM BIOCONTROL EL5	MIPOLAM TECHNIC EL5
EPA AERA				✓	✓	✓	✓	✓
CLEANROOM					✓		✓	✓
DESCRIPTION			According to EN 1081	Conductive	Conductive	Conductive	Conductive	Conductive
Total thickness	EN ISO 24346	mm		6.00	2.00	2.00	2.00	
Weight	EN ISO 23997	g/m²		9240	2980	2985	3800	
Width of sheet	EN ISO 24341	cm		-	200	200	-	
Length of sheet	EN ISO 24341	ml		-	20	20	-	
Tile size	EN ISO 24342	mm		650 x 650	-	-	608 x 608	
Number of tiles per package	-	-		20	-	-	20	
CLASSIFICATION								
Standard/Product specification	-	-		EN ISO 10581	EN ISO 10581	EN ISO 10581	EN ISO 10581	
European classification	EN ISO 10874	class		34 - 43	34 - 43	34 - 43	34 - 43	
UPEC classification	-	classification		Adapted for rooms classified U4P3E2/3C2	Adapted for rooms classified U4P3E2/3C2	Adapted for rooms classified U4P3E2/3C2	-	
UPEC certification	QB30	n° certif		-	20.4012	301-064.1	-	
Fire behaviour	EN 13 501-1	class		Bfl-s1	Bfl-s1	Bfl-s1	Bfl-s1	
Fire rating	ASTM E648	class		Class 1	-	Class 1	-	
Electrical resistance*	EN 1081	Ohm		5x10⁴ < Rg < 10⁵	Rt ≤ 10⁵	Rt ≤ 10⁵	10⁴ < Rg < 10⁵	
	IEC 61340-4-1	Ohm		< 10⁹	< 10⁵	< 10⁹	< 10⁹	
	IEC 61340-4-5	Ohm		< 10⁹	< 10⁹	< 10⁹	-	
	ANSI / ESD-STM 7.1	Ohm		2,5x10⁴ < Rg < 10⁹	< 10⁵	< 10⁹	< 10⁹	
	ANSI / ESD-STM 97.1	Ohm		< 10⁹	< 10⁹	10⁵ < Rg < 10⁹	-	
	ASTM F150 (for clean room)	Ohm		-	-	Rg ≤ 10⁹	-	
Static electrical propensity / Body voltage generation	EN 1815	kV		< 2	< 2	< 2	< 2	
	IEC 61340-4-5	V		< 100 **	< 35**	< 100 **	< 100 **	
	ANSI / ESD-STM97.2	V		< 100 **	< 35**	< 100 **	-	
Protection against electrostatic discharges	ESD S20.20	-		OK	OK	OK	OK	
	IEC 61340-5-1	-		OK	OK	OK	OK	
Slip resistance	DIN 51130	class		R9	R9	R9	-	
Coefficient of friction	ASTM C 1028	-		OK	-	OK	-	
PERFORMANCE								
Type binder content	EN ISO 10581	type		I	I	I	II	
Dimensional stability	EN ISO 23999	%		≤ 0.40	≤ 0.40	≤ 0.40	≤ 0.25	
Residual indentation [norm]	EN ISO 24343-1	mm		≤ 0.10	≤ 0.10	≤ 0.10	< 0.10	
Residual indentation [average measured value]	-	mm		- 0.02	- 0.02	- 0.02	- 0.03	
Castor chair test [type W]	ISO 4918	-		OK	OK	OK	OK	
Thermal conductivity	EN ISO 10456	W / (m.k)		0.25	0.25	0.25	0.25	
Colour fastness	EN ISO 105 – B02	degree		≥ 6	≥ 6	≥ 6	≥ 6	
Surface treatment	-	-		Evercare™	Evercare™	Evercare™	-	
Anti-viral activity [Human coronavirus 229E]	ISO 21702	-		99,7% after 2h 99,9% after 5h	99,7% after 2h 99,9% after 5h	99,7% after 2h 99,9% after 5h	-	
Anti-bacterial activity [E.coli - S. aureus - MRSA] ^[1]	ISO 22196	-		> 99% inhibits growth	> 99% inhibits growth	> 99% inhibits growth	> 99% inhibits growth	
Chemical products resistance	EN ISO 26987	class		OK	OK	OK	OK	
ENVIRONMENT/INDOOR AIR QUALITY								
TVOC after 28 days	-	micrograms/ m³	-	< 10	< 10	< 10	< 10	
Certification	-	-	-	Floorscore®	Floorscore®	Floorscore®	-	
CLEANROOM PERFORMANCE								
Particulate emission	FRAUNHOFER method	ISO14644-1	-	ISO 5	-	ISO 5	-	
	-	FS 209E	-	Class 100	-	Class 100	-	
Air cleanliness	ISO 16000-6,-9,-11	ISO 14644-8	ACCn/AMCn Class	-8	-	-7,7	-	
Anion emission	FRAUNHOFER method	ISO 14644-8	[iQG/m²/h]	unmeasurable at 23°C	-	unmeasurable at 23°C	-	
Ammonium N emission	ISO11732	ISO 14644-8	[iQG/m²/h]	unmeasurable at 23°C	-	unmeasurable at 23°C	-	
Particulate cleanliness	FRAUNHOFER method	VDI 2083 part 9.3 ISO 14644-9	%	98.8% reduction in particulate contamination	-	98.8% reduction in particulate contamination	-	
Microbiological cleanliness	FRAUNHOFER method	ISO 1498-1/GMP	classification	A	-	A	-	
Action of micro-organisms on the flooring	ISO 846	GMP	classification	Inert and resistant	-	Inert and resistant	-	
Micro-organism growth on the flooring	ISO 846	ISO 14698-1	classification	Bacteriostatic	-	Bacteriostatic	-	
Chemical resistance	ISO2812-1	ISO 14644-4	-	Excellent	-	Excellent	-	
Resistance to gaseous H2O2	BIOQUELL process	ISO 14644-4	-	No alteration	-	No alteration	-	
Maximum static load	ASTM F970	-	-	- .002” under 250 psi and up to 2000 psi	-	- .002” under 250 psi and up to 2000 psi	-	

* Measured before installation / ** Measured with ESD shoes compliant with ESD S20.20 and IEC 61340.5.1
[1] Compliance with floor maintenance protocols is the best guarantee against infection.

GERFLOR, ECO-RESPONSIBLE SOLUTIONS

REACH
100% REACH compliant
FREE of formaldehyde
FREE of solvent
Phthalates FREE

RECYCLED CONTENT
25% average recycled content
100% REACH compliant recycled content

RECYCLABILITY
100% recyclable product
Second life program: recycling of installation scraps and end-of-life products

INDOOR AIR QUALITY
TVOC emissions between 10 and 100 times better than norms requirements
Products classified A+ (Grenelle environment labeling)
No formaldehyde emission

INSTALLATION
Innovative adhesive
free installation systems

ECO-CONCEPTION
- Eco-designed according to a product specific Life Cycle Analysis
- Product specific EPD (Environmental Products Declaration) available
- Manufactured in an Iso 14001 and Iso 50001 certified site
- Contribution to many Green Building Schemes (LEED, HQE, BREEAM...)

WELLNESS
Health: Antibacterial activity (inhibits growth > 99%)
Safety: Anti slip performance
Comfort: Walking comfort and impact noise reduction

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